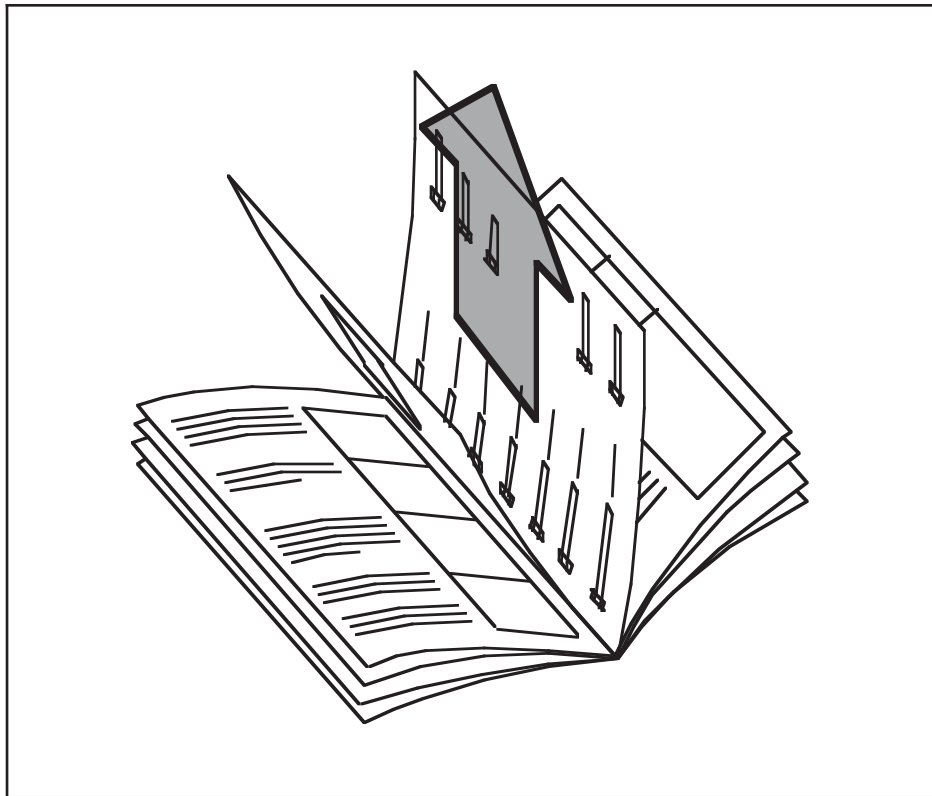
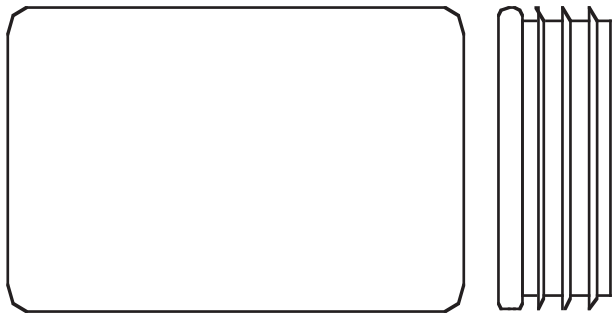


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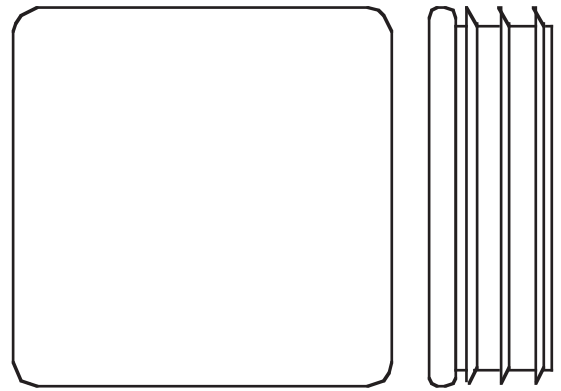
This chart is provided to help you identify the small parts used in assembly. The number in parenthesis below each part refers to the key number of the part from the PART LIST in the centre of this manual. **Important:** Some parts may have been pre-assembled for shipping purposes. If you cannot find a part in the parts bags, check to see if it has been pre-assembled.



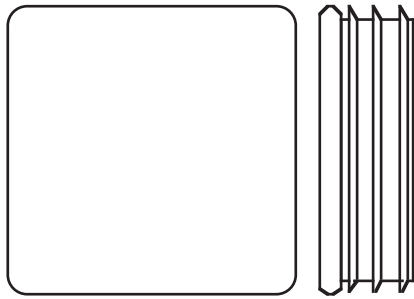
**Note:** Assembly is divided into four stages: 1) frame assembly, 2) arm assembly, 3) cable assembly, and 4) seat assembly. The hardware for each stage is packaged separately. WAIT UNTIL YOU BEGIN EACH ASSEMBLY STAGE TO OPEN THE PARTS BAG LABELLED FOR THAT STAGE.



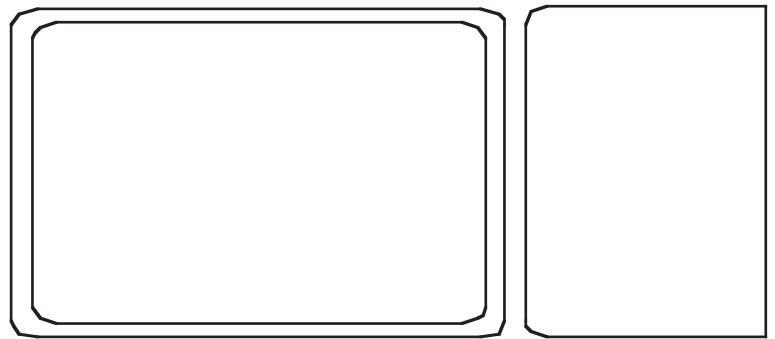
40mm x 60mm Inner Cap (27)



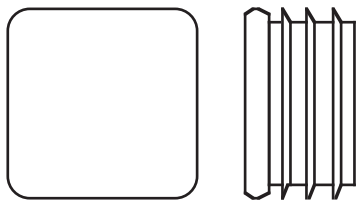
50mm Square Inner Cap (44)



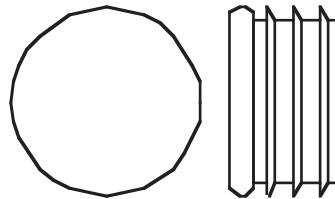
38mm Square Inner Cap (32)



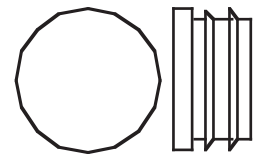
40mm x 60mm Outer Cap (73)



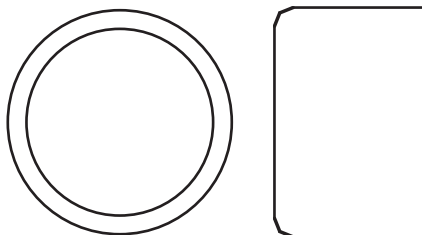
25mm Square Inner Cap (86)



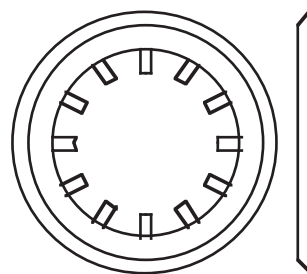
25mm Round Inner Cap (10)



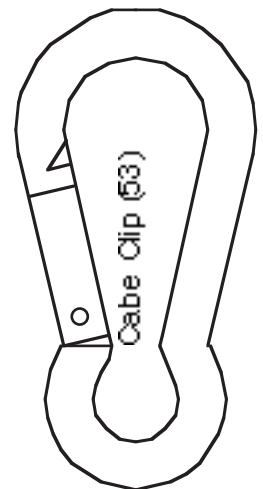
19mm Round Inner Cap (34)



25mm Round Cover Cap (62)



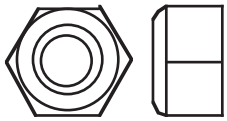
25mm Retainer (68)



Cabe Clip (53)

# PART IDENTIFICATION CHART—Model No. WEEVSY49220

R0404A



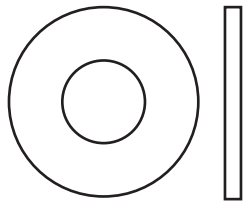
M10 Nylon Locknut (21)



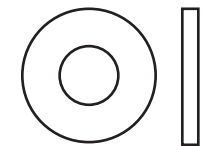
M8 Nylon Locknut (3)



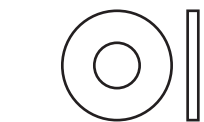
M6 Nylon Locknut (2)



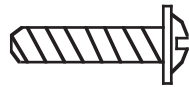
M10 Washer (9)



M8 Washer (70)



M6 Washer (78)



M5 x 20mm Self-tapping Screw (80)



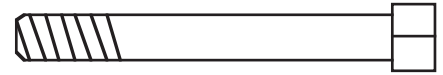
M6 x 16mm Screw (18)



M8 x 45mm Bolt (66)



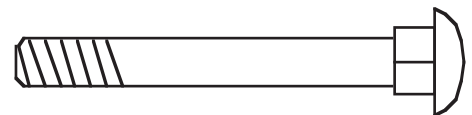
M10 x 45mm Bolt (88)



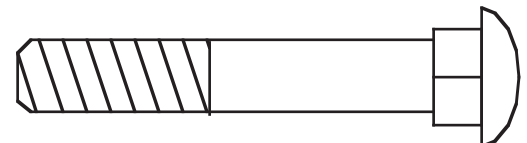
M6 x 50mm Bolt (33)



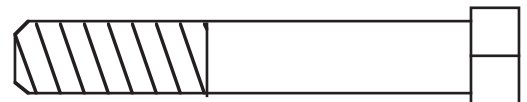
M10 x 52mm Bolt (12)



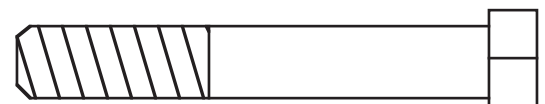
M6 x 50mm Carriage Bolt (38)



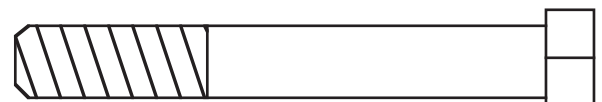
M10 x 55mm Carriage Bolt (1)



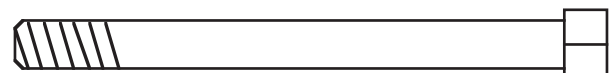
M10 x 60mm Bolt (7)



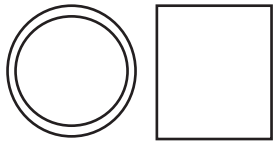
M10 x 63mm Bolt (90)



M10 x 70mm Bolt (22)



M6 x 73mm Bolt (43)



17.5mm Spacer (77)



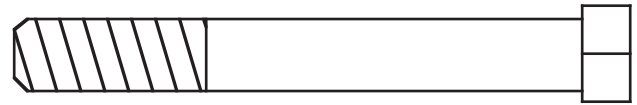
15mm Spacer (61)



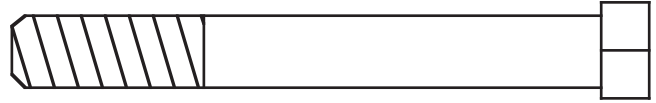
12.5mm Spacer (82)



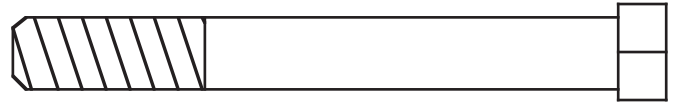
M10 Thick Spacer (81)



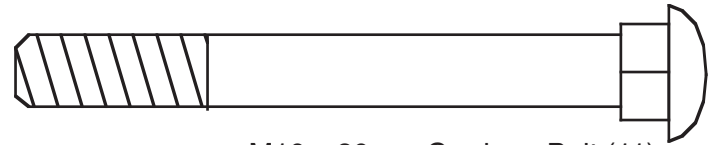
M10 x 75mm Bolt (76)



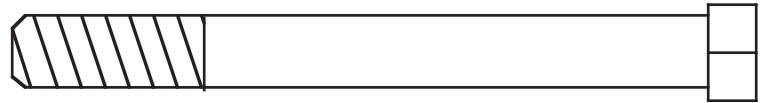
M10 x 78mm Bolt (14)



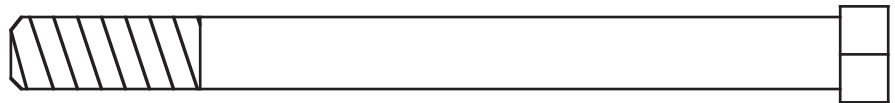
M10 x 80mm Bolt (8)



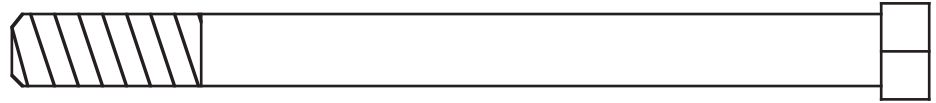
M10 x 80mm Carriage Bolt (11)



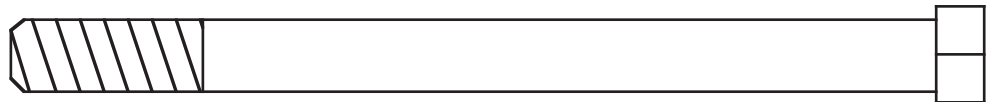
M10 x 92mm Bolt (16)



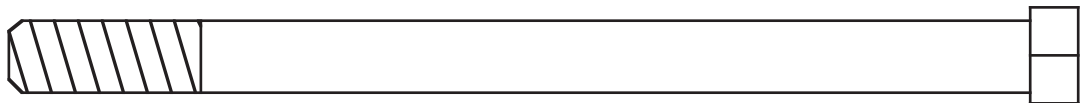
M10 x 110mm Bolt (64)



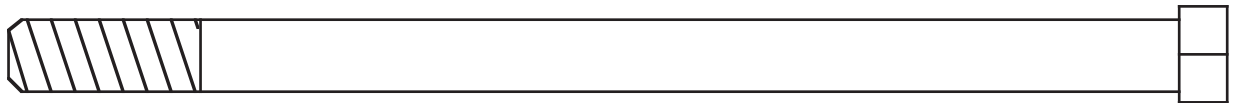
M10 x 115mm Bolt (87)



M10 x 122mm Bolt (85)



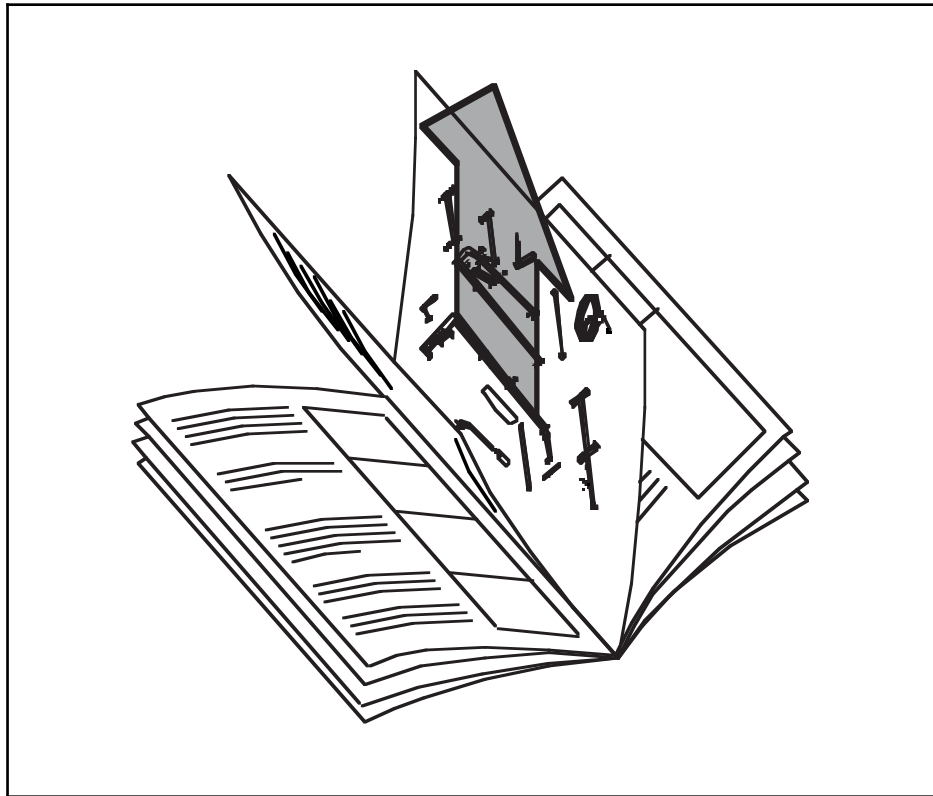
M10 x 135mm Bolt (75)



M10 x 155mm Bolt (60)

**REMOVE THIS PART LIST/EXPLODED DRAWING  
FROM THE MANUAL.**

**SAVE THIS PART LIST/EXPLODED DRAWING FOR FUTURE REFERENCE**



# PART LIST—Model No. WEEVSY49220

R0404A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	4	M10 x 55mm Carriage Bolt	48	1	Right Butterfly Arm
2	1	M6 Nylon Locknut	49	1	Seat Knob
3	2	M8 Nylon Locknut	50	4	Long Cable Trap
4	1	Base	51	1	Curl Knob
5	1	Stabiliser	52	1	Chain
6	5	“V”-Pulley	53	3	Cable Clip
7	5	M10 x 60mm Bolt	54	1	Lat Bar
8	1	M10 x 80mm Bolt	55	1	Top Frame
9	14	M10 Washer	56	1	Top Weight
10	1	Ankle Strap	57	1	“U”-bracket
11	1	M10 x 80mm Carriage Bolt	58	2	Pulley Plate
12	2	M10 x 52mm Bolt	59	1	Shroud
13	1	Seat	60	1	M10 x 155mm Bolt
14	2	M10 x 78mm Bolt	61	2	15mm Spacer
15	9	90mm Pulley	62	2	Weight Guide
16	1	M10 x 92mm Bolt	63	1	Weight Tube
17	1	Press Frame	64	1	M10 x 110mm Bolt
18	8	M6 x 16mm Screw	65	2	25mm Cover Cap
19	2	Weight Bumper	66	1	M8 x 45mm Bolt
20	1	Pulley Bracket	67	1	Bumper
21	30	M10 Nylon Locknut	68	4	25mm Retainer
22	4	M10 x 70mm Bolt	69	1	Low Cable
23	1	High Cable	70	1	M8 Washer
24	1	Curl Pad	71	1	Support Plate
25	9	Weight	72	1	Weight Tube Bumper
26	1	Weight Pin	73	2	40mm x 60mm Outer Cap
27	5	40mm x 60mm Inner Cap	74	1	115mm Pulley
28	2	Pad Tube	75	1	M10 x 135mm Bolt
29	1	Leg Lever	76	2	M10 x 75mm Bolt
30	4	Foam Pad	77	4	17.5mm Spacer
31	2	Handgrip	78	8	M6 Washer
32	3	38mm Square Inner Cap	79	1	Large Spacer
33	1	M6 x 50mm Bolt	80	1	M5 x 20mm Self-tapping Screw
34	4	19mm Round Inner Cap	81	2	M10 Thick Spacer
35	1	Curl Post	82	2	12.5mm Spacer
36	1	Seat Frame	83	1	Locking Bar
37	1	Seat Plate	84	1	Lock
38	1	M6 x 50mm Carriage Bolt	85	1	M10 x 122mm Bolt
39	1	Handle	86	1	25mm Square Inner Cap
40	14	Pulley Cover	87	1	M10 x 115mm Bolt
41	1	Backrest	88	2	M10 x 45mm Bolt
42	1	Front Upright	89	2	Sleeve
43	2	M6 x 73mm Bolt	90	1	M10 x 63mm Bolt
44	4	50mm Square Inner Cap	#	1	Key
45	2	Large Foam Pad	#	1	User's Manual
46	2	Press Arm	#	1	Exercise Guide
47	1	Left Butterfly Arm	#	1	Exercise Chart Decal

Note: “#” indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

# EXPLODED DRAWING—Model No. WEEVSY49220

R0404A

