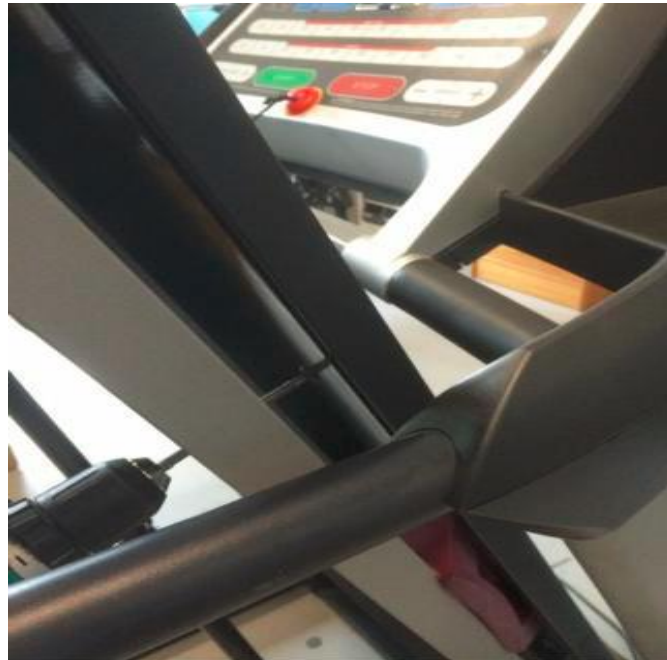


WALKING BELT/DECK REPLACEMENT

1. Unplug the treadmill, remove the motor hood and side rails.



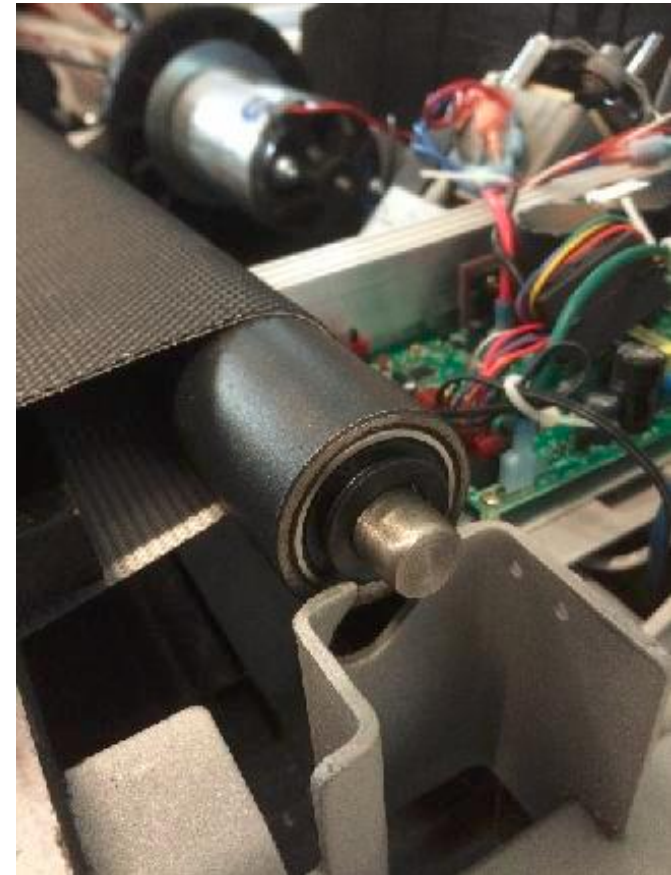
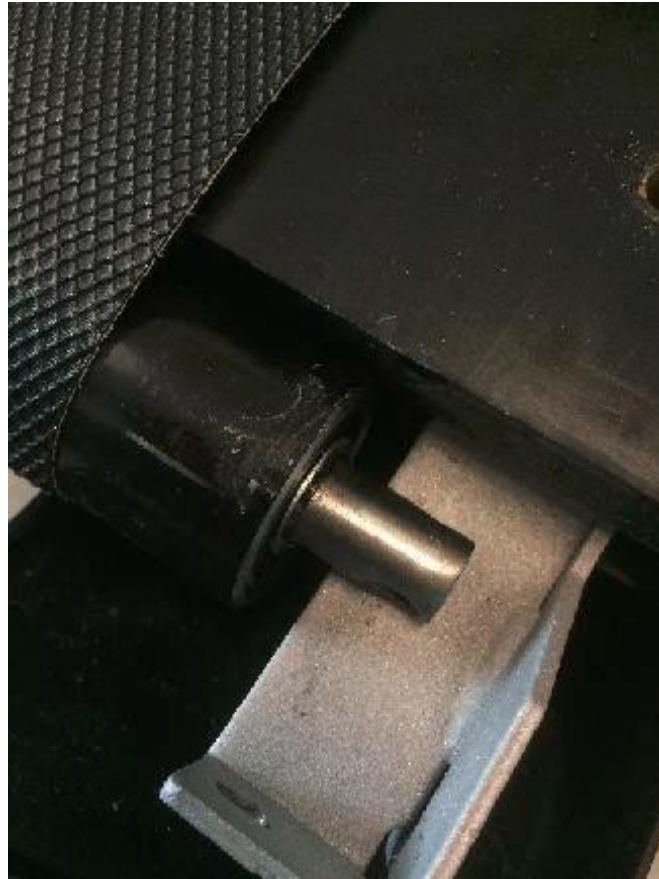
WALKING BELT/DECK REPLACEMENT

2. Tip: Use a permanent marker and mark the roller positions on the bolt on the front roller and bolts on the rear roller- not all front rollers have this adjustment bolt.



WALKING BELT/DECK REPLACEMENT

3. Remove the roller adjustment bolt(s).



WALKING BELT/DECK REPLACEMENT

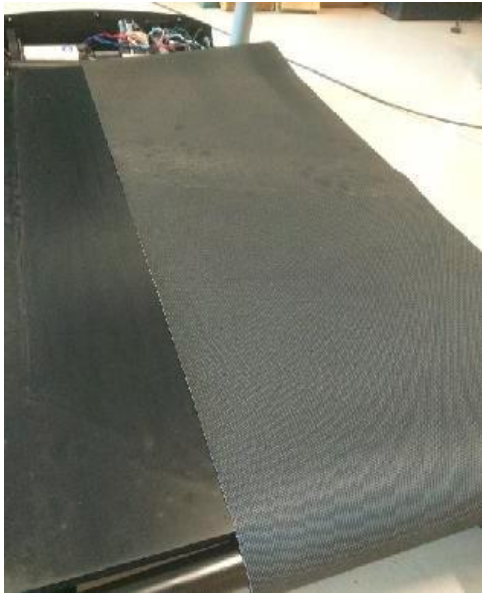
4. Remove the deck bolts. Most models have 4 bolts.



WALKING BELT/DECK REPLACEMENT

5. BELT: Remove the old walking belt, lift up the running deck and pull the belt out on the right side.

5. DECK: Remove the old walking deck, pull the deck out on the right side.



WALKING BELT/DECK REPLACEMENT

6. Insert the new walking belt, lift the running deck and pull the belt in from the right side.
7. Place the roller bolts. Retighten the bolts to previous mark (step 2)
8. Refasten the deck bolts. Go ahead and tighten the deck bolts fully in this step.
9. Retighten the walking belt to the marked positions on the rear roller bolts.
10. Place the siderails and refasten screws.

WALKING BELT/DECK REPLACEMENT

11. Check the walking belt for proper tension by lifting it 3-4 centimeters in the center of the belt.
12. Test the treadmill for slippage and make adjustments (if needed) for lateral centering or tracking.
13. Once the belt tests good, place the motor hood.

